



# Transmitter PM34

## intelligent pressure transmitter with flush mounted diaphragm

**Process coupling: thread, sanitary, clamp**

**From 100 mbar up to 400 bar**

**Self monitoring**

**Local display and adjustment**

**Multiple overload**

**Explosion protection ATEX 100**

**Analogue, Smart - or Profibus-pA function**

### PROFILE

The transmitter measures gauge- and absolute pressure in gases, vapours and liquids and can be used in nearly all areas of process engineering.

The transmitter works on the two-wire principle and features a polysilicon-measuring element. Gauge and absolute pressures from 100 mbar up to 400 bar respectively, are converted into a standard pressure proportional 4...20 mA signal. With the smart version remote operation is possible by means of HART protocol. The BUS version uses digital communication for signal output.

The digital version can be equipped with a local display comprising digital display and bargraph whereas the analogue version allows only a bargraph display. The applied technology ensures reliable and simple operation.

### DESCRIPTION

The transmitter comprises the measuring cell, the process coupling and the electronics housing. The connecting terminals are accessible in a separate compartment after opening the lid.

The process pressure acts onto a metallic isolating diaphragm. Via the filling media (vegetable or mineral oil) the pressure is transferred to the Polysilicon-sensor with the piezo-resistive bridge. The output signal of the bridge is being processed. According to the process requirements is the isolating diaphragm flush mounted.

The analogue-electronic is an economic, fast and simple version. Zero and span can be adjusted locally by means of two potentiometers. With dip switches coarse setting of span with a spread of 1:1 up to 10:1 is possible. The required pressure signals must be provided as reference.

The analogue electronics features within the cell limits adjustment of Zero with  $\pm 10\%$ .

Digital-electronics provides widespread operating and adjustment facilities with the corresponding hand-held terminal or via PC engineering. It realises precise signal processing and monitors the transmitter function from sensor to output function. Local operation is performed by means of push buttons and the pluggable display. The required pressure signals must be provided as reference and will be stored via push button operation.

Based upon the used measuring cell a turn down of 10:1 is possible.

The transmitter monitoring function generates an alarm if any fault is being detected. The alarm acts onto the analogue output signal and can be set in its function.

### TECHNICAL DATA

#### INPUT

Absolute and gauge pressure in gases, vapours, liquids.  
Polysilicon cell for ranges up to 400 bar

### GAUGE PRESSURE

Cell	Measuring limits		Min. Span	Overload
Type	[bar]	[bar]	[bar]	[bar]
3H	1	0...1	0,1	4
3M	4	0...4	0,4	16
3P	10	0...10	1	40
3S	40*	0...40	4	160
3U	100*	0...100	10	400
3Z	400*	0...400	40	600
7H	$\pm 1$	-1...+1	0,2	4
7M	-1...4	-1...+4	0,5	16
7P	-1...10	-1...+10	1,0	40

\*)Absolute pressure sensors

### ABSOLUTE PRESSURE

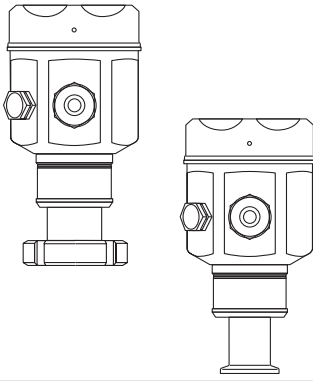
Cell	Measuring limits		Min. Span	Overload
Type	[bar]	[bar]	[bar]	[bar]
4H	1	0...1	0,1	4
4M	4	0...4	0,4	16
4P	10	0...10	1	40
4S	40	0...40	4	160
4U	100	0...100	10	400
4Z	400	0...400	40	600

**Minimum pressure:** 10 mbar absolute

### PROCESSMEDIA

Liquids, gases, vapour (abrasive, aggressive or corrosive with suitable material).

Fig. 1 Versions



**WETTED MATERIALS**

**Diaphragm**

- Stainless Steel SS 316 L (1.4435)

**Process coupling**

- Stainless Steel SS 316 L (1.4435)

**PROCESS CONDITIONS**

Process temperature -40... +125 °C  
(150 °C duration max 1 h)

**OUTPUT**

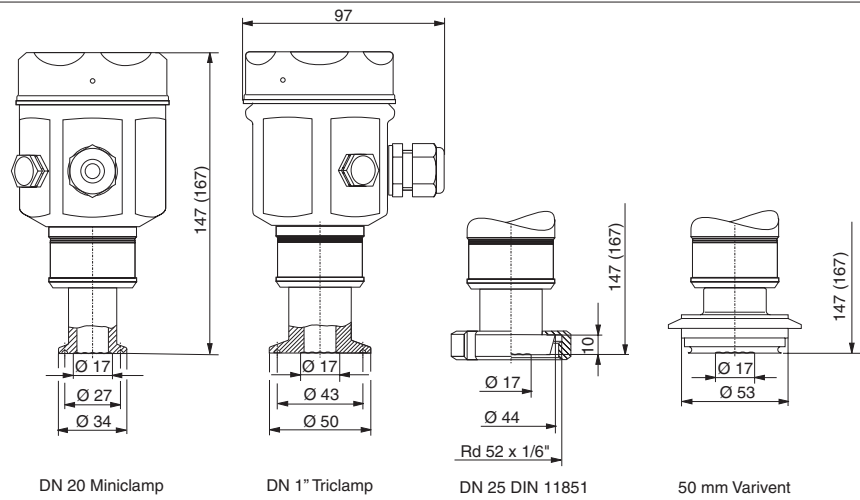
	Analogue	Smart
Signal	4...20 mA	4...20 mA, with superimposed communication protocol
Signal on alarm	> 20.5 mA or < 3.6 mA settable	settable to > 20.5 mA or < 3.6 mA or HOLD
Ripple		(HART), measured on 500 Ω 47...125 Hz U <sub>PP</sub> =200 mV, Noise: 500 Hz up to 10 kHz U <sub>RMS</sub> 2.2 mV (on 500 Ω)
Characteristic	Pressure proportional	
Conformity error incl. hysteresis and reproducibility, (limit point method)	± 0.3 %	
Integration time (settable)	0s, 2 s	0s, 2s, via HART 0...40 s
Rise time	60 ms	220 ms
Response time	180 ms	600 ms
Warm-up time	200 ms	1 s
Long term drift	0.1 % (FS) year	

**Output BUS:** Profibus PA

**MAX. LOAD**

$$R_{Load} = \frac{U_{Supply} - 11.5[V]}{0.023[V]} - R_{Lead} [\Omega]$$

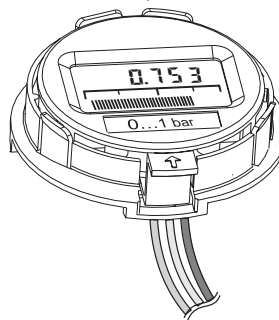
Fig. 2 Dimensions



**DISPLAY**

Analogue, bargraph with 28 segment LCD ± 0...100 %, smart version additional 4 digit 7 segment display.

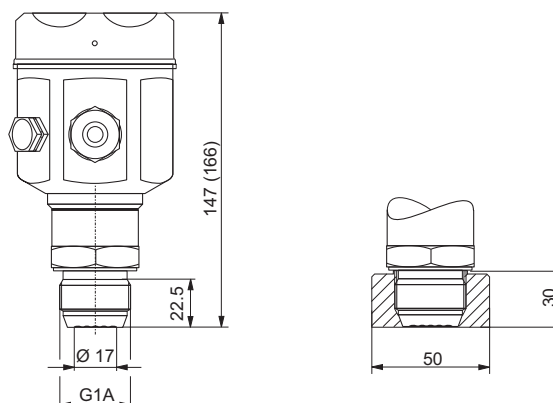
Fig. 3 Display, smart version



**OPERATION**

Analogue	Adjustment of zero and span via DIP switches and two potentiometer direct. Selection of damping.
Smart	Adjustment of zero and span by means of two push buttons direct. Setting of damping. Remote operation via HART protocol
BUS	Adjustment of zero and span by means of two push buttons direct. Setting of address. Remote operation via digital protocol

Fig. 4 Metal conical seal and welded nozzle



**SUPPLY**

**DIRECT CURRENT**

11.5 ... 45 VDC  
11.5 ... 30 VDC with EEx

**Ripple of supply voltage**

No effect for U<sub>RMS</sub> ≤ ± 5 % within permissible range

**Overvoltage category**

II to DIN EN 61 010-1

**EXPLOSION PROTECTION**

**Mode:** ATEX 100, II 1 / 2 G, EEx ia IIC T6

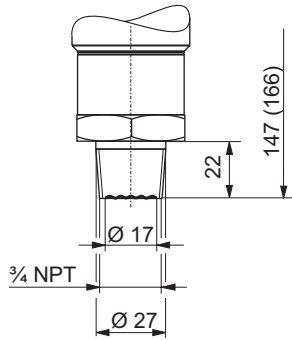
**Certificate of conformity**

No. applied for

**Mounting**

Transmitter in hazarded area zone 1

Fig. 5 3/4-in NPT process coupling



## ENVIRONMENTAL CONDITIONS

### PERMISSIBLE TEMPERATURES

**For operation:** -40... + 85 °C

**For storage:** -40.... +100 °C (with display +85 °C)

**Temperature effect**  $T_K^*$ ) for span start and span  
(Referred to nominal value of cell)

Analogue		Smart	
-10...+60 °C	-40..10 < >+60...85 °C	-10...+60 °C	-40..10 < >+60...85 °C
± 0.15%/10 K	± 0.2 %/10 K	± 0.08%/10 K	± 0.1%/10 K

\*) But not exceeding error due to thermal effects.

### Thermal effect

Referred to set span

$$\pm(X\% \times TD + 0.3\%)$$

(TD = nominal value/set span)

Analogue		Smart	
-10...+60 °C	-40...10 < >+60...85 °C	-10...+60 °C	-40...10 < >+60...85 °C
X = 0.3	X = 0.5	X = 0.2	X = 0.4

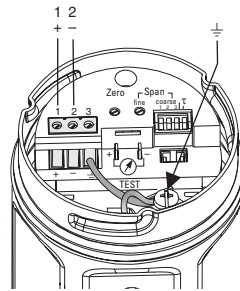
### Climatic class

4K4H to DIN EN 60721-3

### Vibrations

No effects with 4 mm stroke at 5...15 Hz, or  
2g at 15...150 Hz, or 1 g at 150...2000 Hz

Fig. 6 Electrical connection analogue



## ELECTROMAGNETIC COMPATIBILITY

Complies with EN 50 081-1 and EN 50 082-2 as also  
NAMUR recommendation NE21: effect < 0.5 %

## GENERAL

### ELECTRONIC HOUSING

stainless steel SS304 (no. 1.4301)  
Cover seal: Silicone rubber  
Type label: engraved with LASER in housing

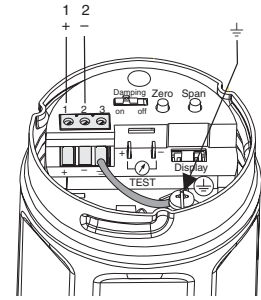
### MODE OF PROTECTION

IP 66 / Nema 4 with cable gland  
IP 68 / Nema 6P with fixed cable (1m WG for 24 h, respectively 1.8 m WG for 30 minutes).

### ELECTRICAL CONNECTION

Screw terminals for 0.5...2.5 mm<sup>2</sup>, selectable via  
Cable gland M 20 x 1.5  
Cable conduit for 1/2 NPT  
or  
Harting plug HAN 7  
or  
Fixed cable 5m with reference air feed  
Profibus is connected via M12x1 plug

Fig. 7 Electrical connection digital



## INSTALLATION CONDITIONS

Orientation as required,  
orientation-dependent zero shifts up to 3 mbar can be adjusted.

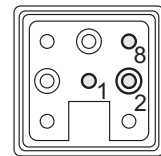
## WEIGHT

approximately 1.1 kg

## ACCESSORY

Analogue electronics 9499-040-64511  
Smart-electronics 9499-040-64311

Fig. 8 connection Harting plug



1 = + (bl)  
2 = - (bn)  
8 = ⚬ (gn/ye)

## OPTIONAL ACCESSORIES

Welding nozzle G1A

9407-290-00061

Dummy sensor to prevent any distortion during welding of nozzle

9407-290-00071

**ORDERING STRUCTURE**

<b>Housing / el. conn. <sup>1)</sup> / EEx</b>	
Standard; M20 x 1,5	0
EEx; M20 x 1,5	1
Standard; ½-inch NPT	2
EEx; ½-inch NPT	3
Standard; connector HAN 7	4
EEx; connector HAN 7	5
Standard; IP68, fixed cable	6
EEx; IP 68, fixed cable	7

<sup>1)</sup> Connection for Profibus via M12 x 1 plug

<b>Process- coupling</b>	
Material. AISI SS316L (no. 1.4435)	
0	Miniclamp DN20/PN40
1	DIN 11851 DN 25/PN40
2	Varivent 50 mm/PN40
3	Triclamp 1"
4	G1" metal cone seal
5	3/4" -NPT male flush diaphragm

<b>Pressure</b>	
0	gauge
1	absolute
2	gauge with start at minus

<b>Measuring span...</b>	
<i>Span within the sensor limits in</i>	
0	mbar / bar
1	kPa / MPa
2	mm / m H <sub>2</sub> O
3	inch H <sub>2</sub> O
4	kgf / cm <sup>2</sup>
5	psi
9	from...to...to spec.



<b>Electronic / Display</b>	
analogue	0
analogue, Bargraph	1
smart	2
smart, display	3
Profibus PA	4
Profibus, display	5

<b>Measuring cell</b>	
2	1 bar
3	4 bar
4	10 bar
5	40 bar
6	100 bar
7	400 bar

<b>Diaphragm / filling</b>	
SS 316L; Vegetable oil	0
SS 316L; Mineral oil <sup>1)</sup>	1
<sup>1)</sup> for ¾ NPT m	

<b>Manual</b>	
0	without
E	english
F	french
D	german



**Deutschland**  
 PMA Prozeß- und Maschinen- Automation GmbH  
 Miramstraße 87, D-34123 Kassel

**Your local distributor**

Tel./Fax: (0561) 505 - 1307/-1710  
 E-mail: mailbox@pma-online.de  
 Internet: http://www.pma-online.de